Contract # 60E47

## GENERAL NOTES

Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts.

Holes shall be subpunched or subdrilled  $^{13}_{16}$ " dia. and reamed in the field to  $^{13}_{16}$ " dia. for  $^{3}_{4}$ " dia. bolts. Holes shall be subpunched or subdrilled  $^{13}_{16}$ " dia. and reamed in the field to  $^{15}_{16}$ " dia. for  $^{7}_{8}$ " dia. bolts, unless otherwise noted

All structural steel shall be AASHIO M270 Grade 50.

No field welding is permitted except as specified in the contract documents.

Plan dimensions and details relative to existing plans are subject to routine variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished based upon the unit price bid for the work.

The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project.

Existing structural steel shall only be cleaned and painted as required by Special Provision "Cleaning and Painting Contact Areas of Existing Steel Structures".

The Inorganic zinc rich primer/Acrylic/Acrylic Paint System shall be used for shop and field painting of new structural steel except where otherwise noted. The color of the Acrylic finish coat shall be Interstate Green, Munsell No.7.5G 4/8.See Special Provision for "Cleaning and Painting New Metal Structures".

The Contractor shall provide support and/or shoring system for the stringers in the area of existing cross-frames removal and replacement and at other locations as required in order to maintain the structure's strength and stability.

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## TOTAL BILL OF MATERIAL

	ITEM	UNIT	QUANTITY
	Furnishing and Erecting Structural Steel	Pound	16,000
*	Structural Steel Removal	Pound	14,890
*	Containment and Disposal of Lead Paint Cleaning Residues	L.Sum	1
*	Temporary Shoring and Cribbing	Each	12
	Stiffener Intersection Modification	Each	1,420

<sup>\*</sup> Special Provision

GENERAL NOTES
AND BILL OF MATERIAL
FAU 2697 WILLOW SPRINGS ROAD
OVER DES PLAINES RIVER,
CHICAGO SANITARY & SHIP CANAL,
ILLINOIS AND MICHIGAN CANAL,
AND ICG RAILROAD
COOK COUNTY

S.N. 016-0540

CHECKED B. Sauter

CHECKED E. Mroczek

DRAWN R. Danley

CHECKED B. Sauter

